

Date: Thursday, 3/30/2006 10:07:25 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WINDOW
 Job Number : 26461
 Estimate Number : 11176
 P.O. Number : NIA Part Number : D32903
 This Issue : 3/30/2006 S.O. No. : NIA Drawing Number : D3290 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : NIA Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : NIA Material : NIA
 Written By : SEE COMMENT BELOW Due Date : 4/10/2006 Qty: 10 Um: 8 Each
 Checked & Approved By : 06.03.30
 Comment : Est. A 04.08.18 New issue KJ/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 00000927

Description: D3290-3 Window

Possible Supplier: Canus

Certificate of Conformity & Process sheet are required

AR
06/04/03

2.0 D32903P Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Window

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity and process sheet are attached

06.05.01

10

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3290 and DT3290-3T1

06.05.01

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1


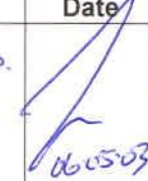
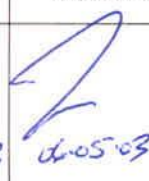
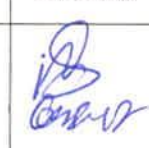
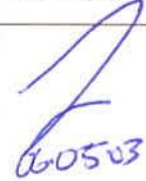
Identify and Stock

Location: GA

06.05.02 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DA Date: 06/05/03
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-05-03	4	2 windows trimmed too short, and are very ify when installed in the seal. Short by a solid 3/8 on the top side.		Scrap - destroy windows.	 06-05-03	 06-05-03		 06-05-03

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 26461

Part Number: D32903

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Handwritten: 06/05/03 (8)

Job Completion



Handwritten: U 06/05/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

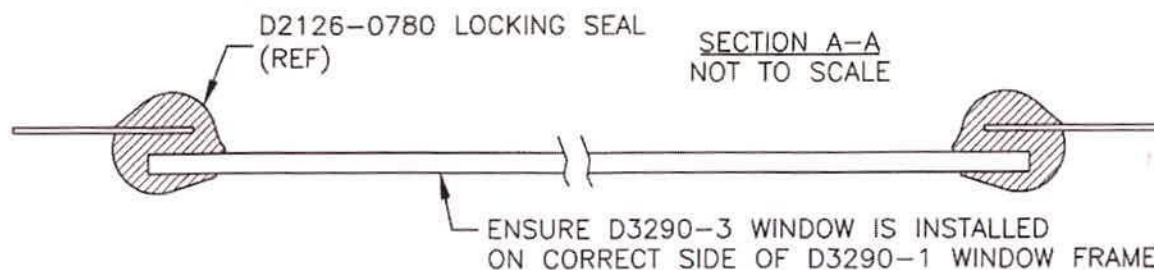
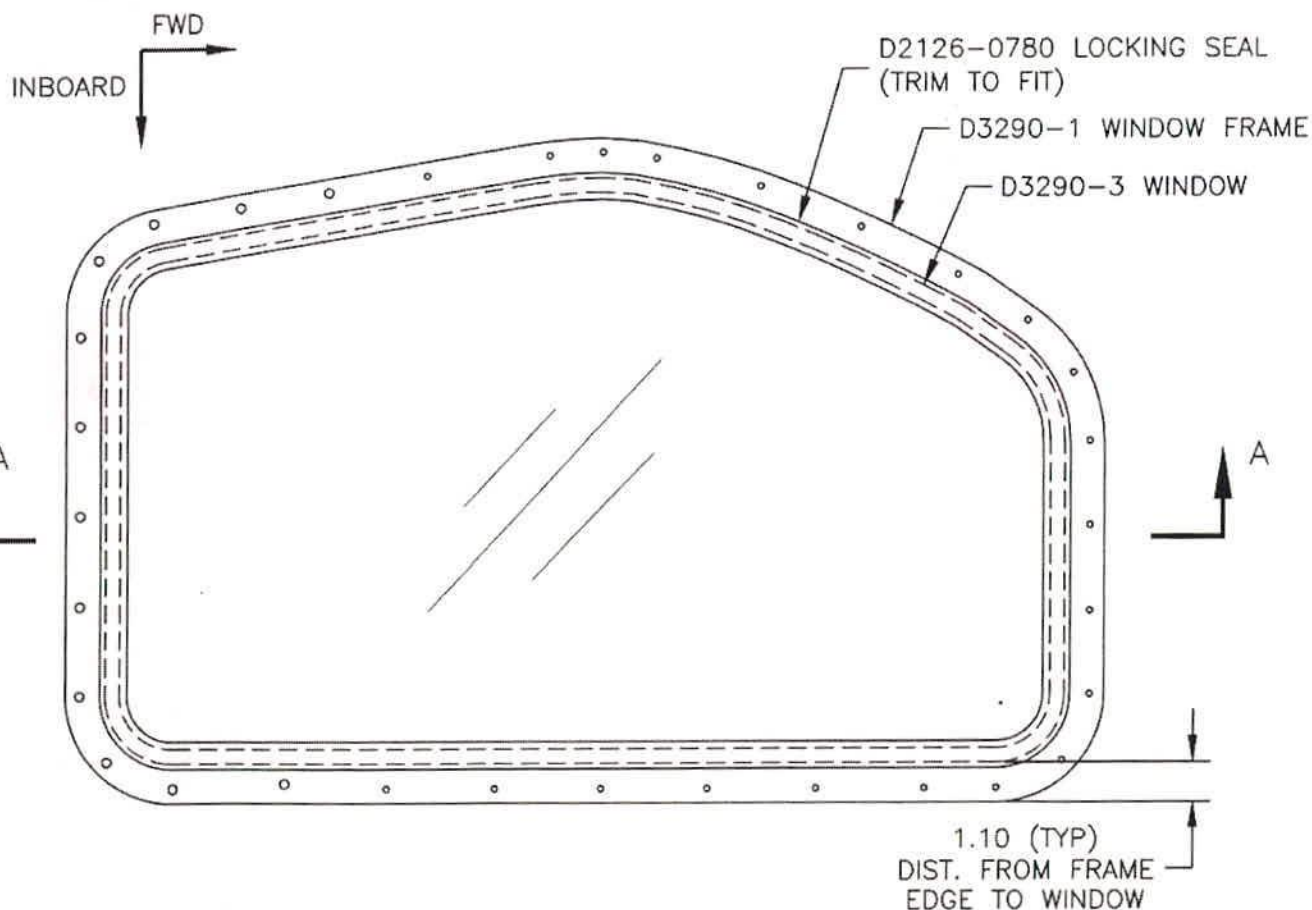
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN KT	DRAWN BY KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED UP	APPROVED [Signature]	DRAWING NO. D3290	REV. A SHEET 1 OF 3
DATE 04.06.14		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5
A	04.06.14	NEW ISSUE	



D3290-041

NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
04.07.12

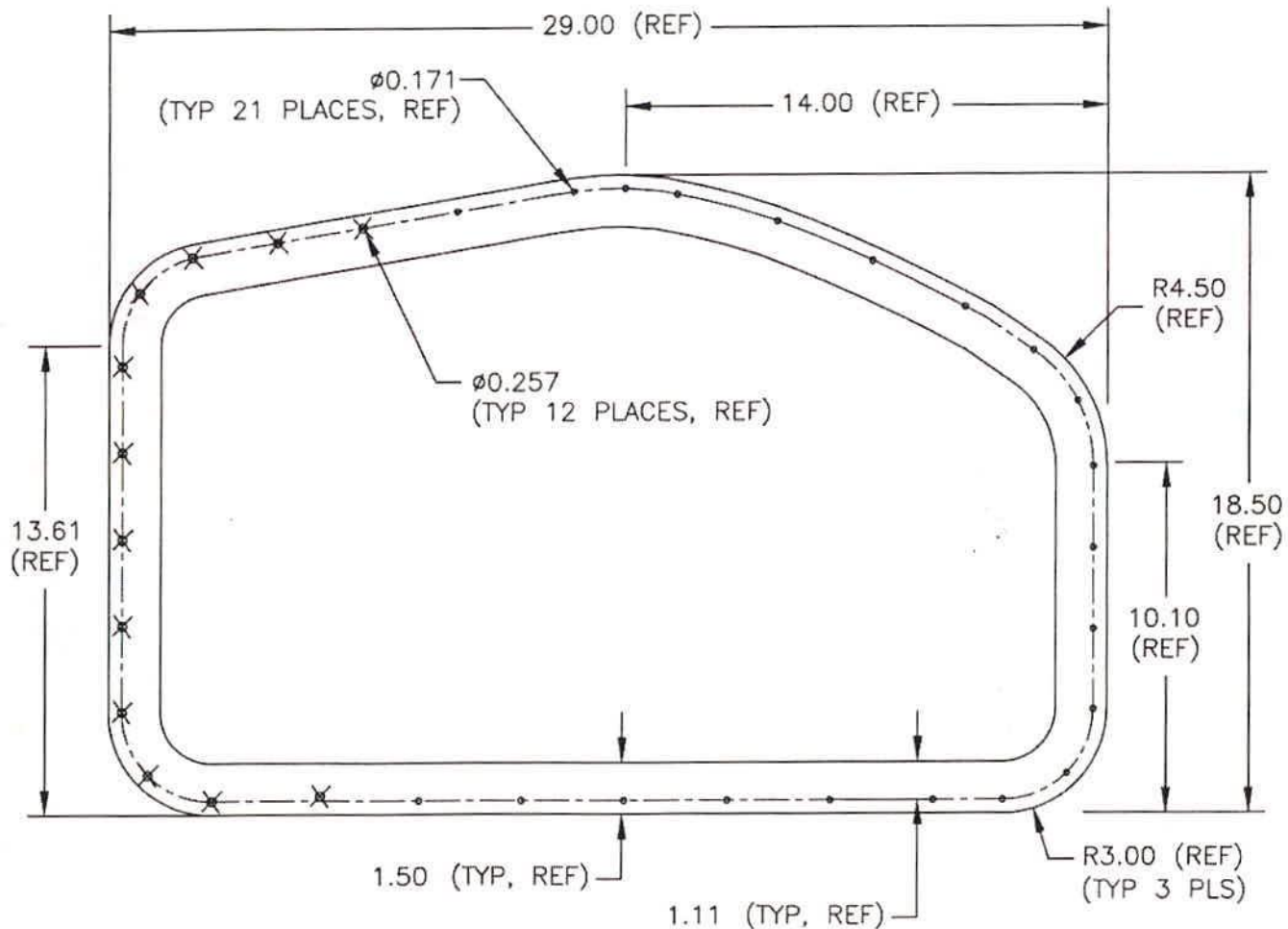
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DART

DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED RT	DRAWING NO. D3290	REV. A SHEET 2 OF 3
DATE 04.06.14	TITLE REPLACEMENT WINDOW ASSEMBLY		SCALE 1:5

**D3290-1 FRAME****D3290-1**

- 1) MACHINE PER DRAWING FILE "D3290-A2.DWG"
- 2) MATERIAL: 5052-H32 (QQ-A-250/8) SHEET 0.040 THICK
- 3) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT WHITE (REF. 4.5.3.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
04.07.12

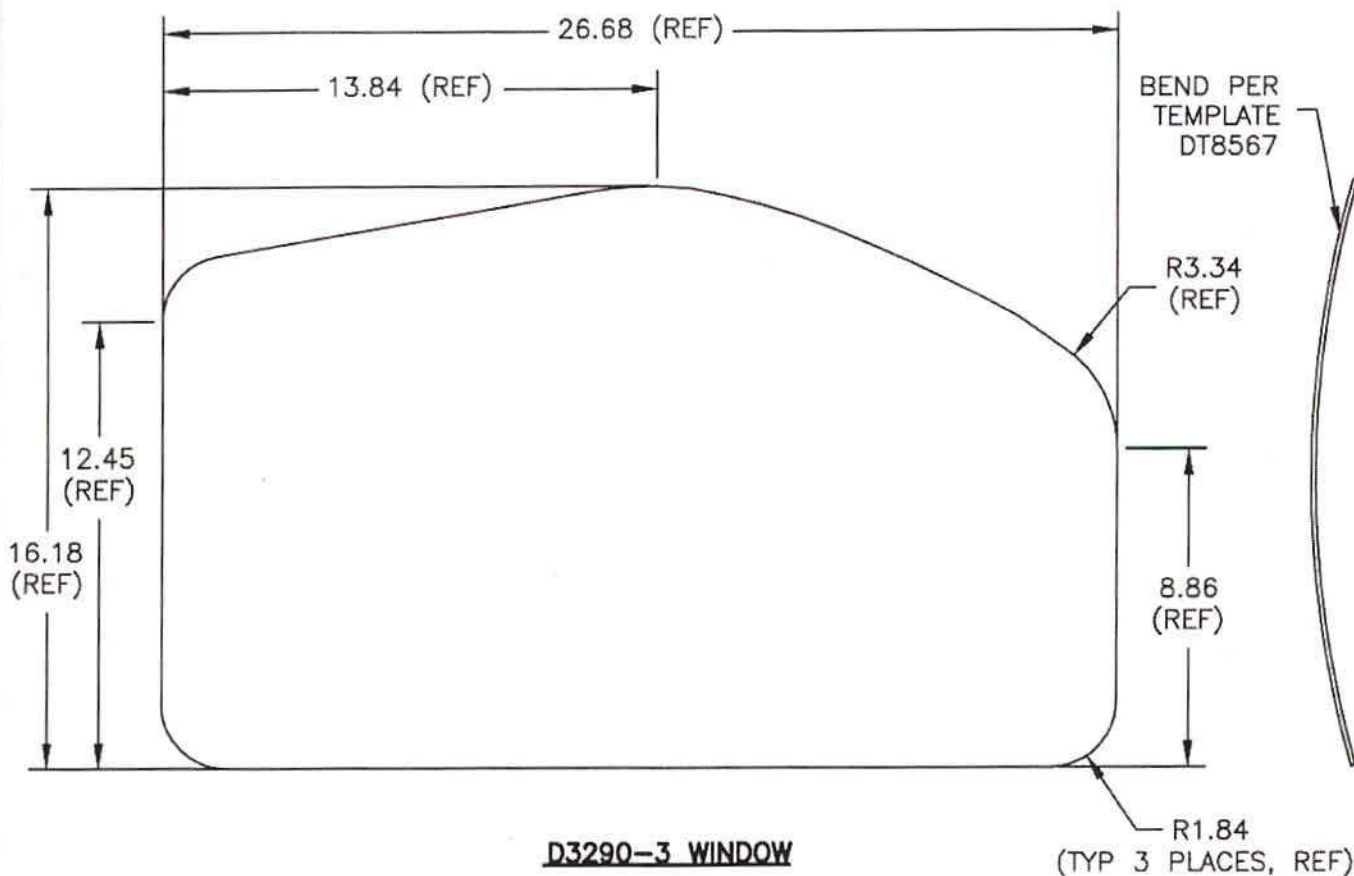
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3290	REV. A SHEET 3 OF 3
DATE 04.06.14		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5



D3290-3

- 1) MATERIAL: M-ACRYLIC-S.125 (1/8" ACRYLIC SHEET)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) CHECK PART USING DT3290-3T1

RELEASED
04.07.12 *[Signature]*

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CANUS PLASTICS INC.**300 Lisgar Street****Ottawa, ON****K2P 0E2**

Phone: 613 232 2667

Fax: 613 232 6214

info@canusplastics.com

www.canusplastics.com

Order Confirmation 125224

CUSTOMER NO. 163233

BILL TO: DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7**SHIP TO:** SAME

Attn: Accounts Payable

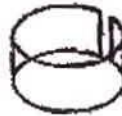
(613)632-3336

DATE	SHIP VIA	F.O.B.	TERMS
04/28/06	Canpar	Our Dock	Net 30 days

P.O. NUMBER	ORDER DATE	SALESPERSON
PO00000927	04/26/06	TM

PART NUMBER	DESCRIPTION	QUANTITY REQUIRED	UNIT PRICE	EXTENDED PRICE
MFG	D32903P WINDOW	10	43.95	439.50

Net amount	439.50
Discount	
G.S.T.	30.77
Shipping	
Total due:	470.27



ONUS Plastics Inc.

300 LISGAR ST
OTTAWA, ONTARIO
K2P 0E2
PH: 613-232-2657
FAX: 613-232-6214

Certificate of Conformance

Date: 26/04/06

To: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

P.O.#: PO00000927
Order# 125224

The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

<u>Quantity</u>	<u>Description</u>	<u>Specification</u>
10	D32903P WINDOW	DWG # D3290 REV A

SIGNED: _____